



HYDRA LINER INSTALLATION INSTRUCTIONS

B-575—06/10

READ INSTRUCTIONS COMPLETELY BEFORE BEGINNING INSTALLATION

HYDRA LINER RESERVOIR REINFORCEMENT CRITERIA

Depending on application and the existing reservoir wall thickness, a reinforcement may be suggested surrounding the 2 inch NPT opening for the Hydra Liner. When required, a reinforcement ring 8 inches (203mm) minimum outside diameter and with an inside diameter just large enough to fit over the 2 inch NPT coupling is suggested. The ring should have a minimum thickness of 0.250 inch (6mm) for steel or stainless steel reservoirs and 0.313 inch (8mm) for aluminum reservoirs. The reinforcement ring should be welded to the 2 inch NPT coupling and to the reservoir wall using recommended welding practices.

Contact Arctic Fox Applications Engineering (800) 654-5382 or (763) 972-2758 before attempting to use the Hydra Liner in reservoirs with a wall thickness less than 0.118 inch (3mm). If wall thickness is 0.118 inch (3mm) or thicker, then refer to the following chart for installation of a reinforcement as suggested.

**IT IS THE INSTALLERS RESPONSIBILITY TO ADEQUATELY REINFORCE THE RESERVOIR WALL
CONTACT ARCTIC FOX APPLICATIONS ENGINEERING FOR ASSISTANCE IF NECESSARY
(800) 654-5382 OR (763) 972-2758**

Due to local fabrication and welding practices beyond our control, Arctic Fox, LLC will not be responsible for repair or replacement of damaged reservoirs.

TANK MATERIAL	ON-OFF HIGHWAY OR OFF HIGHWAY	ON HIGHWAY
Steel or Stainless Steel	Reinforcement suggested if wall thickness is less than 0.250 inch (6mm)	Reinforcement suggested if wall thickness is less than 0.187 inch (5mm)
Aluminum	Reinforcement suggested if wall thickness is less than 0.313 inch (8mm)	Reinforcement suggested if wall thickness is less than 0.250 inch (6mm)

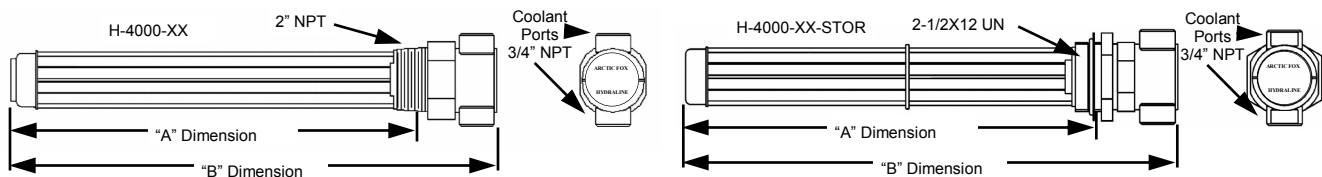
PART NUMBER	"A" DIMENSION NOMINAL	"B" DIMENSION NOMINAL	SURFACE AREA NOMINAL	BTU/hr NOMINAL(1)	TYPICAL APPLICATION TO -20°F / -29°C (2)	TYPICAL APPLICATION TO -40°F / -40°C (2)
H-4000-8 H-4000-8-STOR	7 Inches 178mm	10 Inches 254mm	105 In ² 8 dm ²	Water 4,200 Oil 2,100	Up to 20 US gallons 76 Liters	Up to 10 US gallons 38 Liters
H-4000-12 H-4000-12-STOR	11 Inches 280mm	14 Inches 356mm	180 In ² 12 dm ²	Water 7,200 Oil 3,600	Up to 35 US Gallons 133 Liters	Up to 17 US gallons 38 Liters
H-4000-16 H-4000-16-STOR	15 Inches 381mm	18 Inches 457mm	250 In ² 16 dm ²	Water 10,000 Oil 5,000	Up to 50 US Gallons 190 Liters	Up to 10 US gallons 66 Liters
H-4000-20 H-4000-20-STOR	19 Inches 483mm	22 Inches 559mm	315 In ² 20 dm ²	Water 13,000 Oil 6,500	Up to 63 US Gallons 239 Liters	Up to 25 US gallons 95 Liters
H-4000-24 H-4000-24-STOR	23 Inches 584mm	26 Inches 660mm	385 In ² 24 dm ²	Water 16,000 Oil 8,000	Up to 77 US Gallons 292 Liters	Up to 38 US gallons 146 Liters

(1) Nominal BTU/hr based upon 180°F / 82°C Coolant flowing at 5 US Gallons / 19 Liters per minute.

Water—beginning temperature at +35°F / +2°C

Oil—ISO 32 Hydraulic Oil beginning temperature -20°F / -29°C.

(2) Actual temperature rise will be affected by factors such as coolant temperature and flow rate, specific heat capacity of fluids and air movement around reservoir.

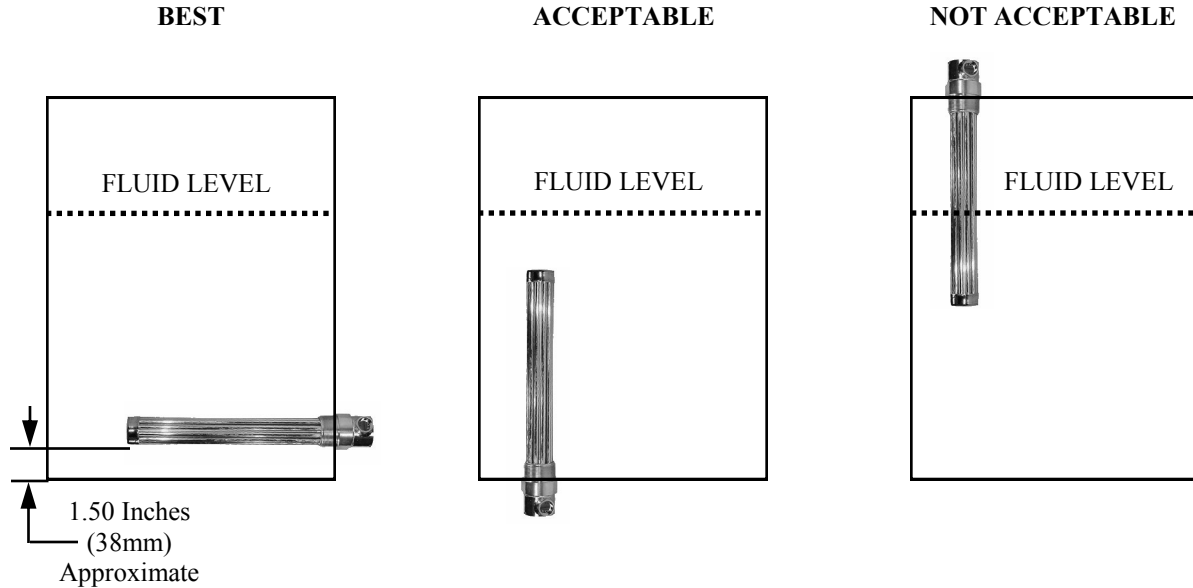




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H-4000 SERIES HYDRA LINER RESERVOIR MOUNTING CRITERIA



H-4000 SERIES HYDRA LINER COOLANT CONNECTIONS

Coolant Supply:

Obtain hot coolant from a pipe plug or other available opening on the engine coolant pressure side. Route coolant via minimum 3/4" (19mm) ID hose to "IN" port on Hydra Liner.

Coolant Return:

Route coolant from Hydra Liner "OUT" port back to suction side of engine water pump via minimum 3/4" (19mm) ID hose.

Suggestion:

If uncertain as to which pipe plug ports on engine are coolant supply and return, locate hose connections for cab heater and plumb into ports located in same cavities.

Contact Arctic Fox Applications Engineering in USA (800) 654-5382 or (763) 972-2758 for further information on specific installations

WELD ON TANK ADAPTERS

PART NUMBER	DESCRIPTION	APPLICATION
A-3228HD	Steel—Schedule 80 2" NPT Female Coupling	Preferred for most installations on steel tanks
A-3228AHD	Aluminum T-6061—Schedule 80 2" NPT Female Coupling	Preferred for most installations on aluminum tanks
A-3228HD-STOR	Steel—Combination 32 STOR & 1/2" NPT	May be used to install either design Hydra Liner
A-3228SSHHD-STOR	Stainless Steel—Combination 32 STOR & 1/2" NPT	May be used to install either design Hydra Liner
A-5878HD	Steel—Half Coupling—32 STOR	Used when external tank clearance is limited
A-5878SSHHD	Stainless Steel—Half Coupling—32 STOR	Used when external tank clearance is limited
IS43THCK	Stainless Steel—2" NPT Half Coupling 300#	Preferred for most installations on Stainless Steel Tanks
IS4CTHSP114	Stainless Steel—2" NPT Half Coupling 150#	Used mainly for thin walled tanks to minimize welding distortion
V6216	Steel—Half Coupling—32 STOR	Used when external tank clearance is limited
TWF-32	Steel—Flange 32 STOR	Used when external clearance is limited
TWF-32N	Steel—Flange 2" NPT	Used when external clearance is limited